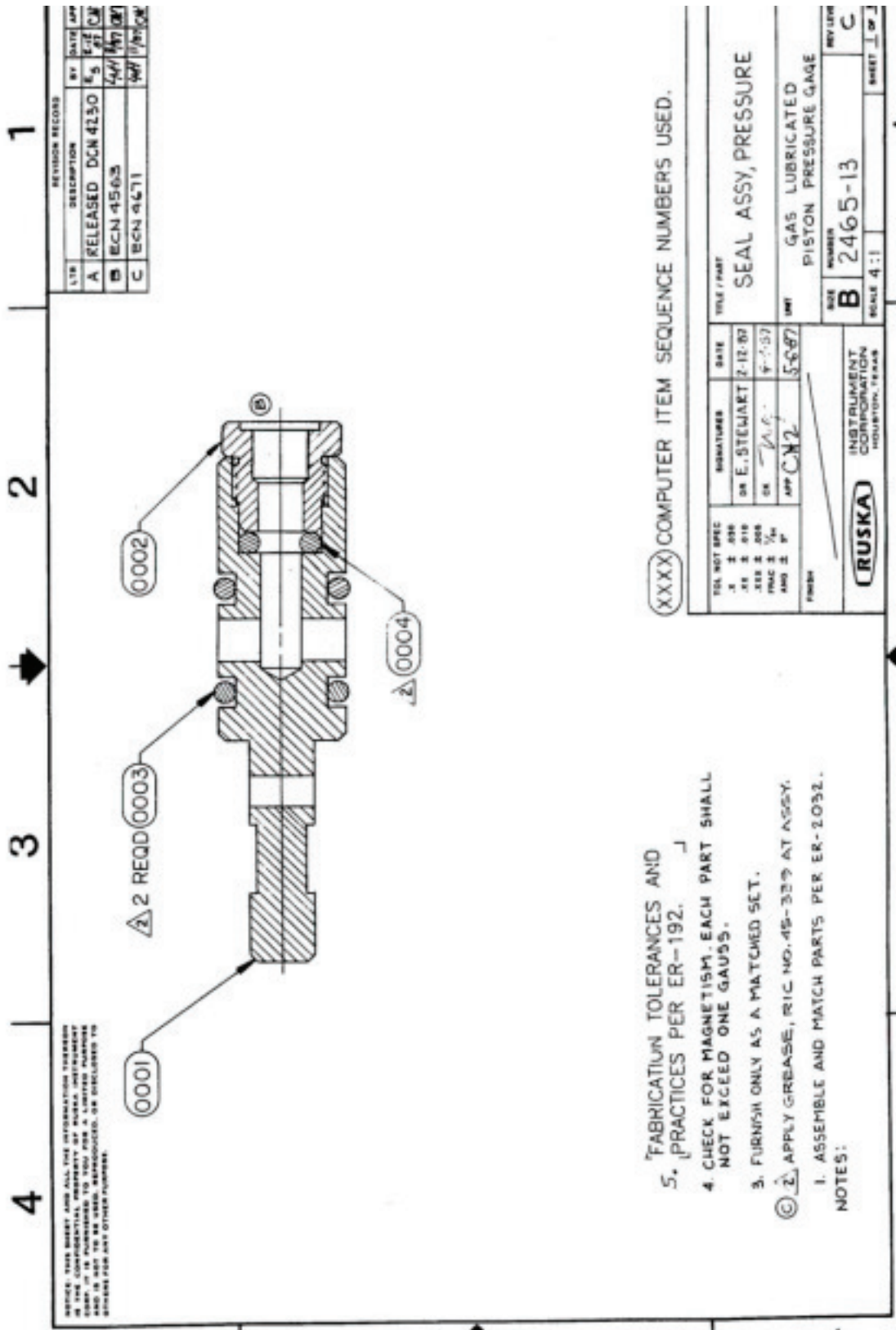


BILL OF MATERIAL
2465-13
ASSY, PRESS SEAL

COMPONENT ITEM NUMBER	DESCRIPTION	QTY.	U.M
2460-4-14	SEAL PRS -TLTG PSTN DWG	1.000	EA
2460-4-15	NUT PACKING -TLTG PSTN DWG	1.000	EA
45-339	G REASE:FLUORINATED, 35CS, 2 OZ	0.000	EA
54-703-10	O -RING VITON 1/4 X 1/16 X SEC	2.000	EA
54-703-6	O -RING VIT .375 X .25 X .063	1.000	EA



REVISION RECORD			
LTR	DESCRIPTION	BY	DATE
A	RELEASED DCN 4230	S	8-22-67
B	ECN 4563	W	11-17-67
C	ECN 4671	W	1-17-68

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XXXX) COMPUTER ITEM SEQUENCE NUMBERS USED.

TOL NOT SPEC		SIGNATURES		DATE		TOLERANCE	
.X	± .000	DR E. STEWART	2-12-67	SEAL ASSY, PRESSURE		UNIT	
.XX	± .010	OK	4-1-57	GAS LUBRICATED		PISTON PRESSURE GAGE	
.XXX	± .005	APP CM2	5-6-67	SIZE		REV. LTR	
FRAC	± 1/16	RUSKA INSTRUMENT CORPORATION		NUMBER		SCALE	
AND	± .01	HOUSTON, TEXAS		B		4:1	
FINISH				SHEET 1 OF 3			

5. FABRICATION TOLERANCES AND PRACTICES PER ER-192.

4. CHECK FOR MAGNETISM. EACH PART SHALL NOT EXCEED ONE GAUSS.

3. FURNISH ONLY AS A MATCHED SET.

2. APPLY GREASE, RIC NO. 45-339 AT ASSY.

1. ASSEMBLE AND MATCH PARTS PER ER-2032.

NOTES:

BILL OF MATERIAL
2465-14
ASSY, VAC SEAL

COMPONENT ITEM NUMBER	DESCRIPTION	QTY.	U.M
2460-4-15	NUT PACKING -TLTG PSTN DWG	1.000	EA
2460-4-21	SEAL VACUUM-TLTG PSTN GAGE	1.000	EA
45-339	GREASE: FLUORINATED, 35 CS, 2 OZ.	0.000	EA
54-703-10	O-RING VITON 1/4 X 1/16 X SEC	1.000	EA
54-703-6	O-RING VIT .375 X .25 X .063	1.000	EA

